



# PET604 100ga

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One side heat sealable & peelable, other side plain polyester film with anti-fog. Suitable for lidding applications. Heat sealable layer designed to provide peelable seal with APET & Itself.

PROPERTIES	TEST METHOD	UNIT		TARGET	MINIMUM	MAXIMUM
Thickness	StockPKG Method	Micron		25	24.50	25.50
		Gauge		100	98	102
Yield	StockPKG Method	m <sup>2</sup> /kg		27.57	28.01	29.15
		in <sup>2</sup> /lb		19,384	19,693	20,494
Tensile Strength at break	ASTM D 882	Kg/cm <sup>2</sup>	MD	2000	1800	2200
		(Kpsi)	TD	28.4	25.6	31.3
Elongation at break	ASTM D 882	%	MD	130	90	170
			TD	120	80	160
Coefficient of friction	ASTM D 1894	-	Static	0.50	0.30	0.70
			Dynamic	0.40	0.20	0.60
Heat Seal Strength (APET) (180°C, 1Sec & 420 N)	StockPKG Method	gm/25 mm		1200	1000	1400
Heat Seal Strength (Seal to Seal) (180°C, 1Sec & 420 N)	StockPKG Method	gm/25 mm		1400	1200	1600
Haze	ASTM D 1003	%		<10		
Shrinkage	ASTM D 1204	%	MD	1.8	1.2	2.4
			TD	0.4	0	0.8
M.V.T.R. (38°C, 90% RH)	ASTM F 1249	gm/m <sup>2</sup> /24 hrs		22	17	27
O.T.R. (23°C, 50% RH)	ASTM F 1927	cc/m <sup>2</sup> /24 hrs		70	60	80

\* MD = Machine Direction, \* TD = Transverse Direction

**Storage & Handling:** Needs to be stocked in a closed warehouse & should not be exposed to direct sun light or light sources. Avoid extreme of humidity and heat. It is recommended to store below 40°C in dry places in original packing.

**Food Contact:** Complies with EC (EU 202/2014 & EU 10/2011) and FDA (21 CFR § 175.105 & 21 CFR § 175.300) regulations on packaging for direct contact with foodstuffs. Specific document and MSDS are available on request.

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